

What is claimed is:

1. A doll's skin which is adapted to be dressed, fitted to and removed from a doll to transform the doll into a different character or object, and wherein the skin is molded in at least one part from an elastomeric material.
2. The skin of claim 1 wherein the skin is seamless.
3. The skin of claim 1 wherein the elastomeric material is a synthetic polymer.
4. The skin of claim 3 which is a copolymer.
5. The garment of claim 4 wherein the copolymer is selected from the group consisting of one of the following: ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene butadiene, styrene-butadiene triblock, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, butadiene-styrene copolymer.
6. The skin of claim 1 wherein the material has a 100% modulus of elasticity between about 120 and 350KN/m<sup>2</sup>.
7. The skin of claim 2 wherein the garment is adapted in size to be fitted to and removed from the doll having a height of less than about 8cm.
8. The skin of claim 2 wherein the garment is adapted in size to be fitted to and removed from the doll having a height of above 8cm to about 20 cm.
9. The skin of claim 1 in a form selected from the group consisting of animal, human, monster, super hero, robot, and cartoon character.
10. A doll's seamless garment which is adapted to be dressed, fitted and removed in a life-like manner from a doll having a height in the range of above 8cm to about 20 cm.

11. The seamless garment of claim 10 wherein the material is a synthetic polymer.  
12. The garment of claim 11 further comprising at least one integrally molded detail.  
13. The garment of claim 11 wherein the material has a 100% modulus of elasticity between 120 and 350KN/m<sup>2</sup>.

5      14. The garment of claim 13 wherein the material has a 100% modulus of elasticity between 240 and 280KN/m<sup>2</sup>..

10      15. A play set comprising, in cooperative combination, a doll having a height in the range of 8 cm to about 20 cm, donned and fitted with a seamless synthetic polymer garment which removably encloses around at least a part of the doll and is adapted to be removed, dressed and refitted again to the doll in a life-like manner.

16. The play set of claim 15 wherein the doll is articulated at one or more of the following: shoulders, elbows, knees, wrists, ankles, neck, head and hips.

15      17. The play set of claim 16 wherein the garment material has a 100% modulus of elasticity between about 120 and 350KN/m<sup>2</sup>.

18. The play set of claim 17 wherein the garment material has a 100% modulus of elasticity between about 240 and 280KN/m<sup>2</sup>.

19. A method of manufacturing a doll's garment according to claim 10 comprising molding the garment from an elastomeric material or rubber.